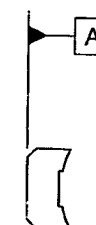
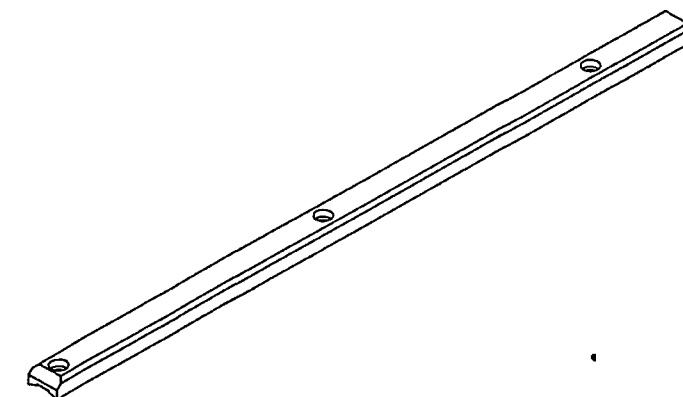
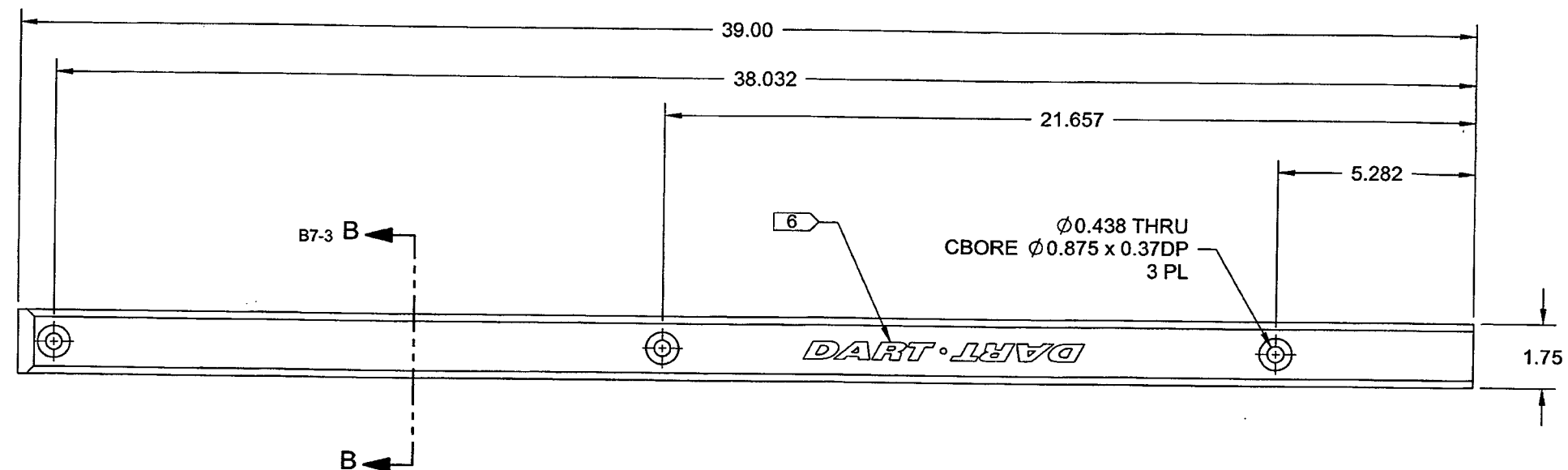


RELEASED
2009-12-02

B	REDRAW, -1 PROFILE CHG'D TO AVOID SADDLE RIDGES (ZN B3-3), R0.25 WAS R0.50 (ZN A4-1)	CP	09.11.12
A	NEW ISSUE	CP	99.06.23
REV.	DESCRIPTION	BY	DATE
DESIGN	g	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	g		
CHECKED	g	DRAWING NO.	REV. B
MFG. APPR.	g	D2886	SHEET 1 OF 3
APPROVED	g	TITLE	SCALE
DE APPR.	g	GUARD	NTS
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0.44 X 45°
CHAMFER



D2886-3 GUARD

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2009-12-02

NOTES:

- 1) MATERIAL: UHMW BLACK PER DART SPEC. MUHMWB10
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.020 TO 0.040 MAX
- 6) IDENTIFICATION: ENGRAVE TWO DART LOGOS (OPPOSITE AS SHOWN) ON NEAR SIDE TO MAX DEPTH OF 0.015 AND MIN TOOL RAD OF R0.250.
ENGRAVE P/N ON FAR SIDE TO MAX DEPTH OF 0.010 AND MIN TOOL RAD OF R0.010.
- 7) WEIGHT: 2.20 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D2886	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
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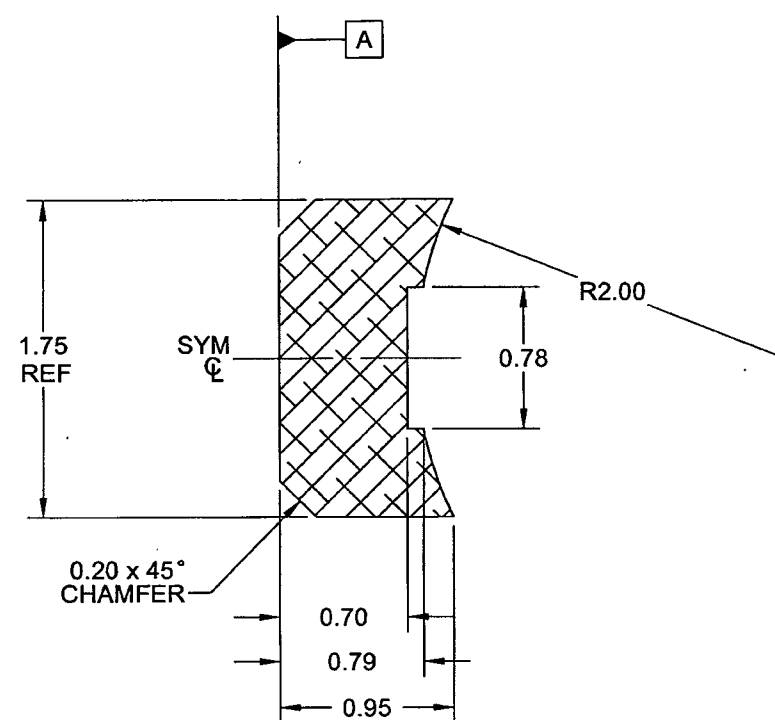
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D

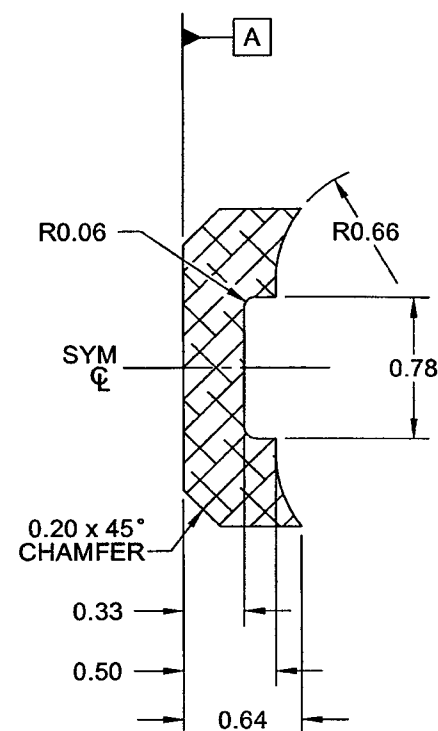
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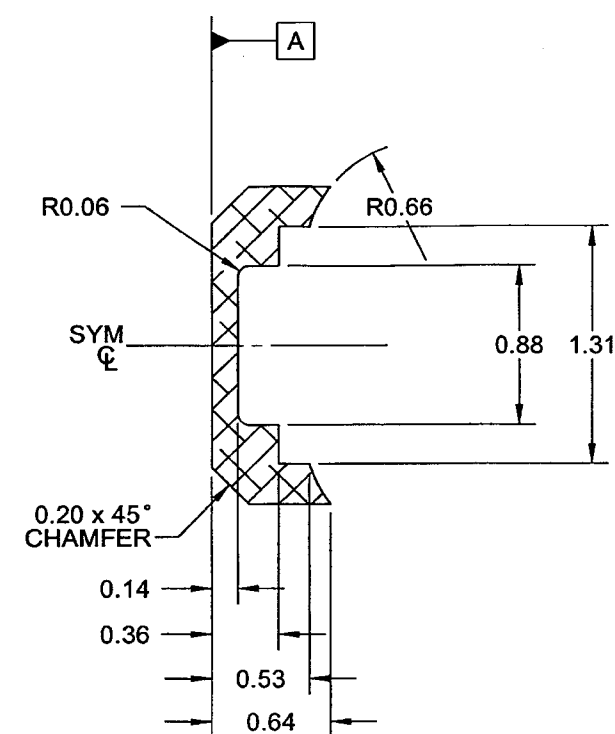
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SECTION B-B A7-1, C7-2
SCALE 4X



SECTION C-C A7-1
SCALE 4X



SECTION D-D A7-1
SCALE 4X



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CHECKED	<i>JS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>JS</i>	D2886	SHEET 3 OF 3
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DE APPR.	<i>JS</i>	GUARD	NTS
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